

# Assembly Instructions

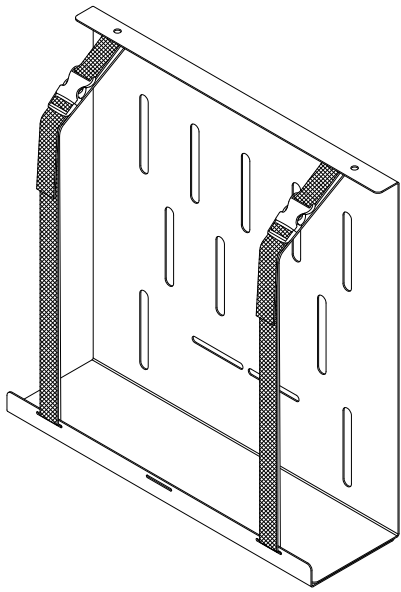
## ⚠ Important ⚠

Before you begin, read and comply with all safety and operating instructions, and ensure all parts and correct quantities are included.

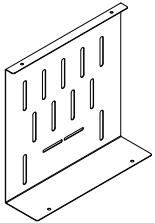
Any parts damaged during shipment must be reported within 5 days of receipt. To report information regarding missing parts or damage, to purchase parts or accessories, or if you have any questions, please contact us.

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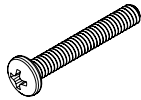
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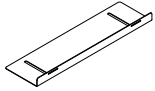
## Adjustable CPU Sling 95513



(1) 060047  
Sling side



(2) 026547  
1/4-20 x 1-1/2"  
PHMS



(1) 060048  
Sling base



(2) 021605  
#10 x 1-3/4"  
PHSM



(2) 0103894  
54" Strap / buckle  
assembly



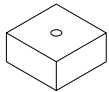
(1) 042025  
1/4-20 x 3/8" THMS



(1) 044890  
1" Nylon spacer



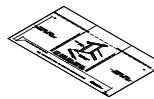
(for desks without  
threaded inserts)



(1) 0100193  
2" x 2" x 1" shim



(2) 026057  
#10 x 3/4" PHSM



(1) 042139  
Drill template



(3) 0103619  
Adhesive bumper  
1/2" x 1/16" thick



(2) 026017  
1/4-20 x 1/2" PHMS



(1) 0166363  
Leg bracket



(2) 034195  
1/4-20 Wing nut

## 1 Assemble and adjust CPU sling

1. Assemble the sling side and base using (2) 1/4-20 wing nuts as shown in **Figure 1.1**.
2. Thread the straps through the slots in sling side and base as shown in **Figure 1.2** with the tails hanging down. (The center slot can be used for smaller CPU's.)
3. Thread each strap through the buckles as shown.

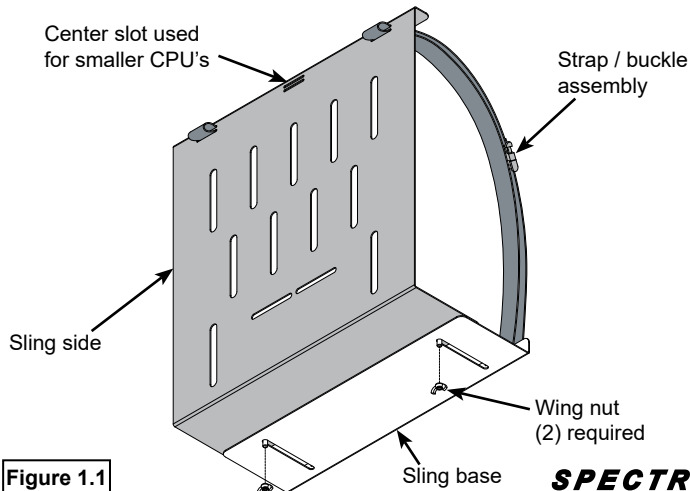


Figure 1.1

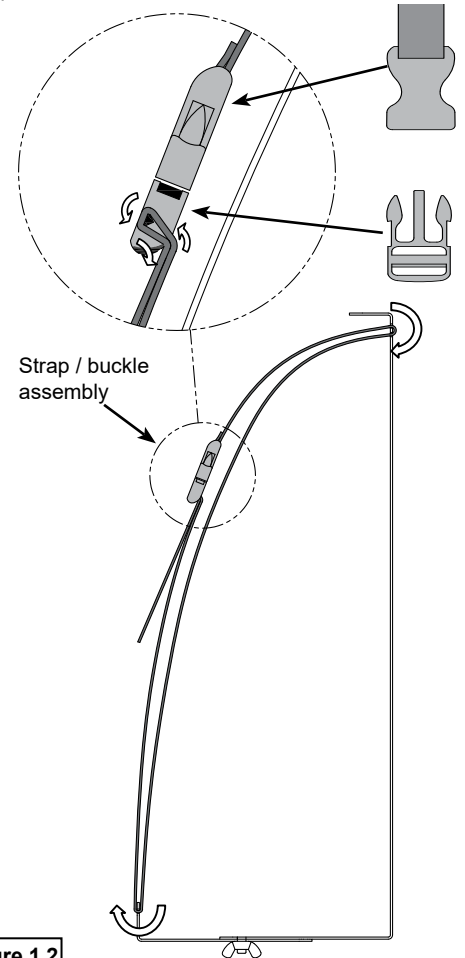


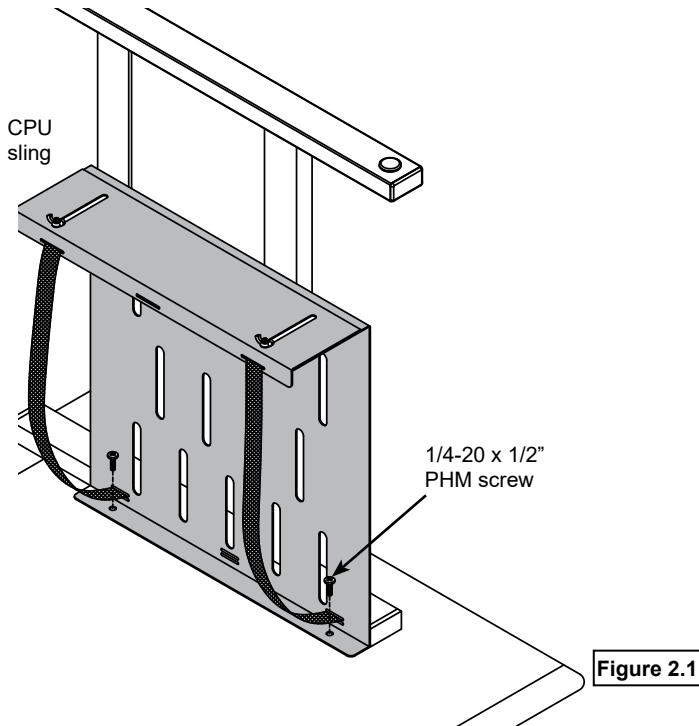
Figure 1.2

## 2 Attach sling to desk

### With threaded inserts:

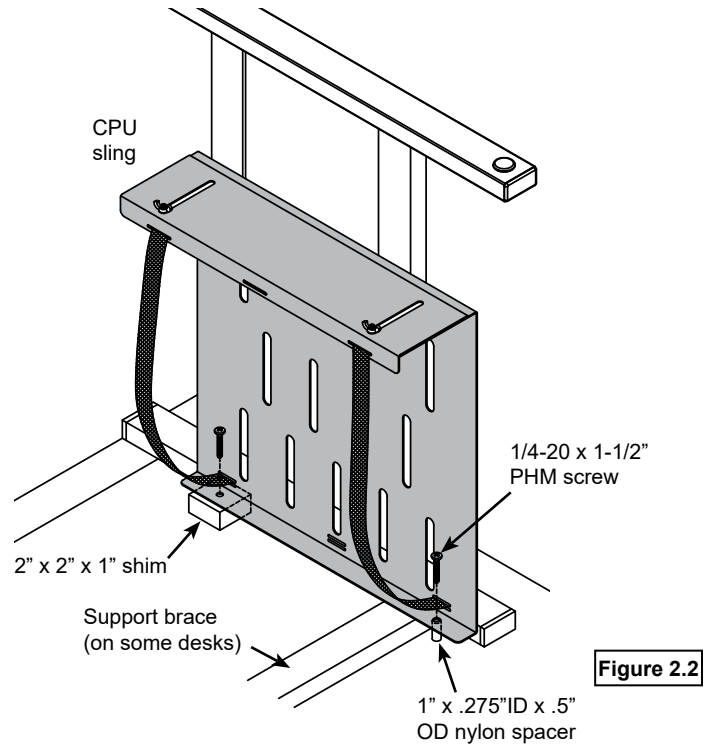
1. Determine whether the CPU sling will mount on the right or left side of the desk and align the top sling holes with the appropriate set of inserts. **Figure 2.1, 2.2** shows a sling being mounted on the left side of a desk.
2. Attach the sling to the worksurface using two 1/4-20 PHM screws and tighten.

#### Desks without support brace



Note: Desks without support brace **Figure 2.1** use two 1/4-20 x 1/2" PHM screws (026017.)

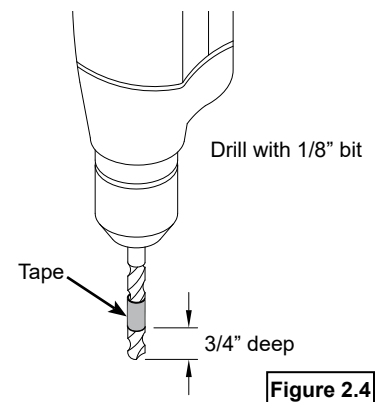
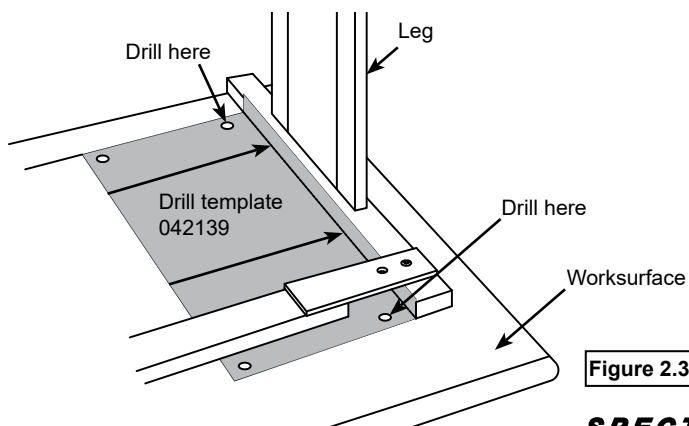
#### Desks with support brace



Note: For desks with support brace **Figure 2.2**, use one nylon spacer (044890) in the front hole, and one 2" x 2" x 1" shim (010093) in the back hole with the longer 1/4-20 x 1-1/2" PHM screws (026547.) The front of the sling will extend past the support brace.

### Without threaded inserts:

1. Determine whether the CPU sling will mount on the right or left side of the desk.
2. Fold and tape the enclosed drill template (042139) to the underside of the worksurface in the position shown in **Figure 2.3**.
3. Wrap a piece of tape around a 1/8" drill bit to mark 3/4" from the end of the bit. **Figure 2.4**.
4. Drill through the template on the two marked holes closest to the leg, 3/4" deep. **Figure 2.3**.
5. Attach CPU sling to worksurface using (2) #10 sheet metal screws.



Note: Desks without inserts or support brace use two #10 x 3/4" PHSM Screws (026057.) Desks without inserts that include a support brace as in **Figure 2.3**, use one nylon spacer (044890) in the front hole, and one 2" x 2" x 1" shim (010093) in the rear hole using the longer #10 x 1-3/4" PHSM screws (021605.) The front of the CPU sling will extend past the support brace (See **Figure 2.2** for reference.)

### 3 Attach leg bracket

Note: If the CPU sling is being used on an Evolution™ desk, one of the included leg brackets should be secured to the sling. This bracket hooks onto the desk leg to provide additional support for the sling.

1. Determine which type of leg you have (welded or adjustable) and apply the adhesive bumpers accordingly. **Figure 3.1-3.2.**
2. Line up the bracket with the front slot of the CPU sling as shown and install (1) 1/4-20 x 3/8" THM screw (042025). **Figure 3.3.**
3. Adjust the leg bracket until it is snug against the leg, then tighten 1/4-20 x 3/8" THM screw to secure.

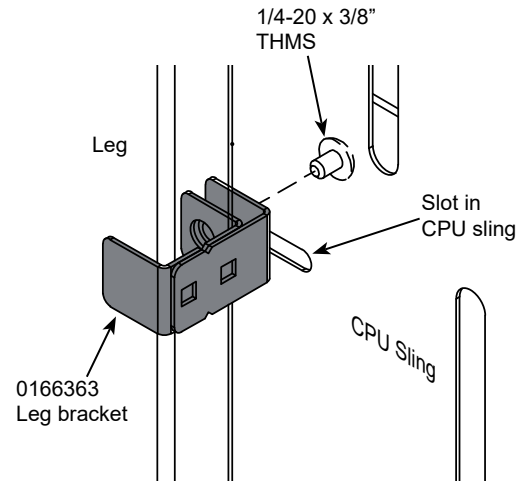


Figure 3.3

Note: The adhesive on the bumpers is designed to work with powder coated metal and has a strong bond. It is not easy to remove and reposition without damaging the bumper. Be sure each bumper is centered on the bracket in the locations shown before applying to the metal.

#### Bumper Installation - Welded leg

#### Bumper Installation - Adjustable (one-piece) leg

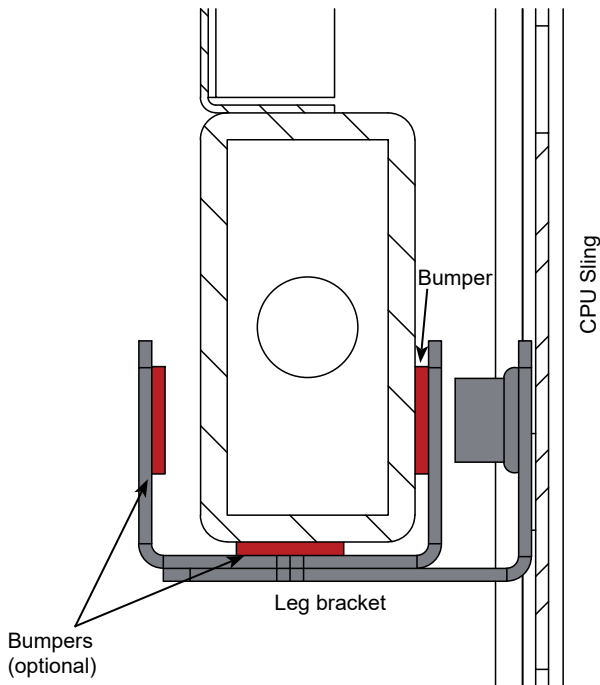


Figure 3.1

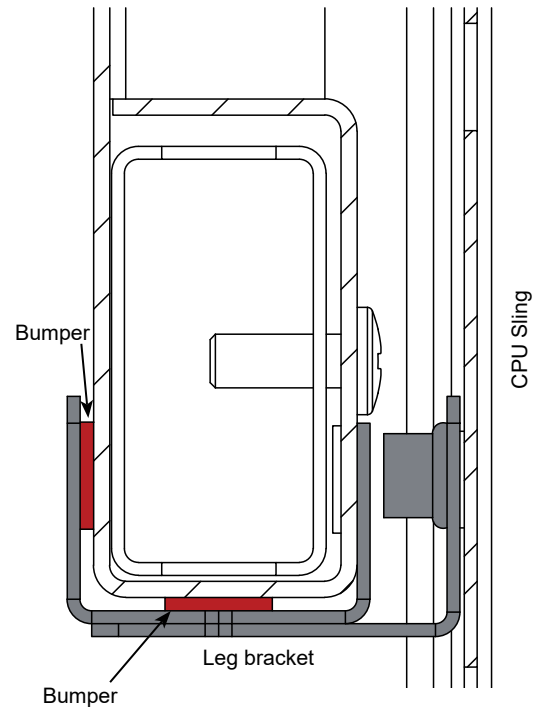


Figure 3.2

## 4 Install CPU and adjust straps

1. Slide the base to the widest position and carefully place the CPU unit into the sling.
2. Slide the base tight against the CPU and tighten the two wing nuts underneath.
3. Make sure the CPU will be fully-supported by both straps. Tighten the straps around the CPU while keeping the buckles positioned as high as possible to avoid interference.

**Figure 4.1.** The center slot can be used with smaller CPU's. **Figure 4.2.**

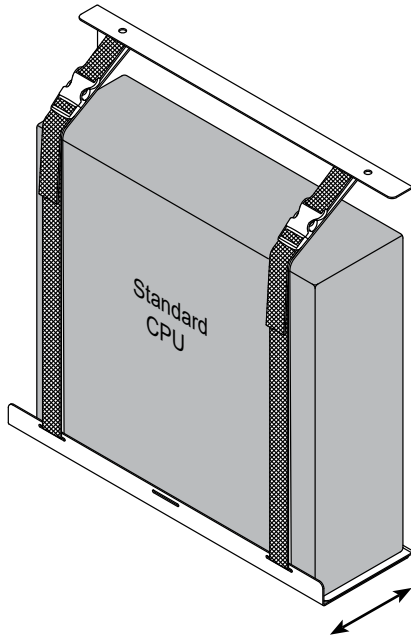


Figure 4.1

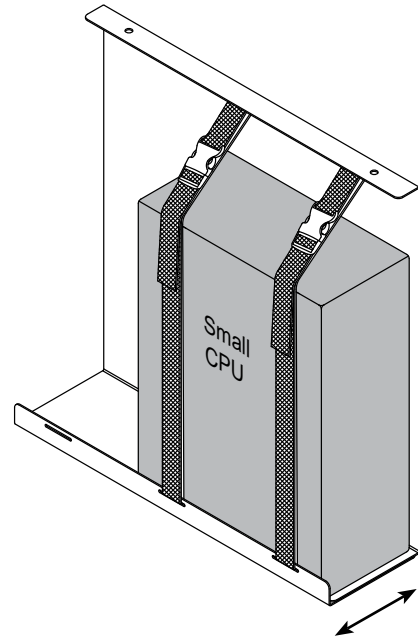


Figure 4.2