

Assembly Instructions

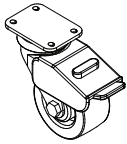
⚠ Important ⚠

Before you begin, read and comply with all safety and operating instructions, and ensure all parts and correct quantities are included.

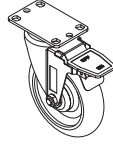
Any parts damaged during shipment must be reported within 5 days of receipt. To report information regarding missing parts or damage, to purchase parts or accessories, or if you have any questions, please contact us.

www.spectrumfurniture.com
800-235-1262, 715-723-6750

Thank you for purchasing Spectrum products!



#98502
(4) 050033
4" Heavy-duty
Casters



#98506
(4) 0190100
5" Balloon Wheels

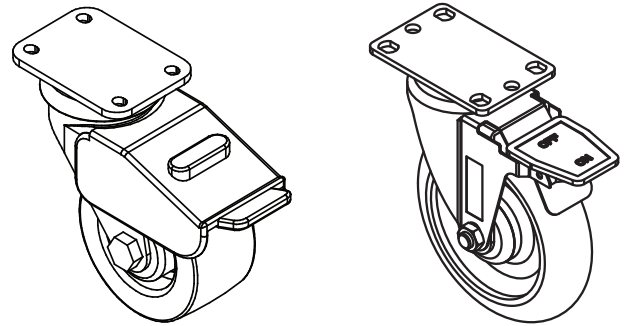


Plate Caster / Wheel Kit

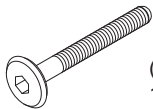
98502 - 4" Heavy-Duty Caster
98506 - 5" Balloon Wheel



(16) 026064
1/4-20 x 5/8"
PHM Screw



(12) 041943
1/4-20 Locknut



(12) 053310
1/4-20 x 40mm
JC bolt

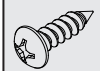


(8) 0101382
#14 x 7/8"
PHSM screw



Attaching Plate Caster to Base Panel

1. Access to the bottom corners of the unit will be required to install casters.
2. Attach the four caster plates to the base panel using (2) 1/4-20 x 5/8" PHM screws and (2) 1/4-20 x 40mm JC bolts. The JC bolts should be "kitty corner" to each other for maximum strength as shown in **Figure 1**.
3. Install locknuts onto the JC bolts using an adjustable wrench and tighten securely.



Note: Use the #14 x 7/8" PHM screws in applications where no threaded inserts or thru-holes are present. (Pilot holes only).

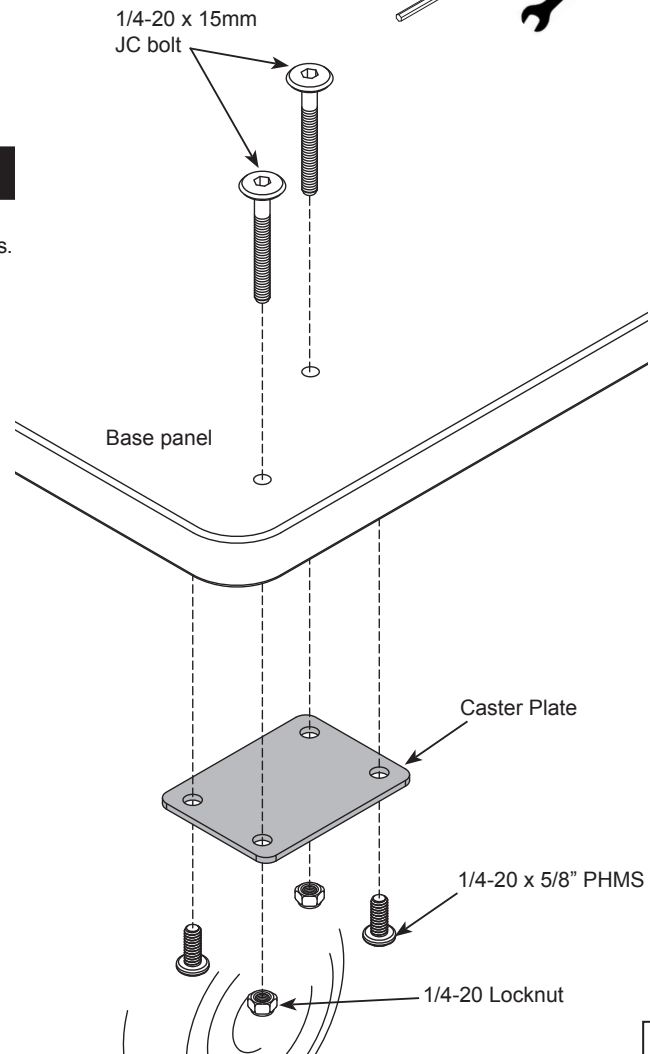


Figure 1