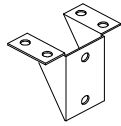


Assembly Instructions:



(10) 052605
1/4-20 x 15mm JC



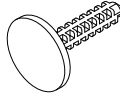
(1) 052577B
Handle Gusset



(2) 037282
1/4-20 Lock Nut



(1) 025039
Hex Wrench



(2) 035252
Pinetree Button

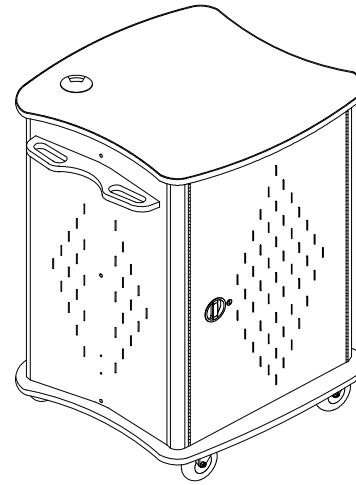


(2) 044555
3/8" Hole Plug



(2) 055001
Handle Mount

Tools Required:
7/16" or Adjustable Wrench



CPL - 55217, 55218

Before you begin, please make sure all parts and proper quantities are included. Any parts damaged during shipment must be reported within 15 days of receipt. To report information regarding damages or if you have any questions, please call 1-800-235-1262.

1. ASSEMBLE HANDLE

Attach handle gusset and handle mounts to the bottom of handle using 1/4-20 x 15mm Joint Connectors.

2. ATTACH HANDLE

Open instructor side and student side doors. Attach the Handle Gusset to either end of cabinet using 1/4-20 x 15mm Joint Connectors. Do not completely tighten at this time. See figure 1. Using 1/4-20 x 15mm Joint Connectors and the 1/4-20 nuts, attach the handle mounts to the cabinet, one on each end. Move interior shelves as necessary for easy access. Tighten all screws.

NOTE: It is critical that all joint connectors be used in the attachment of handle.

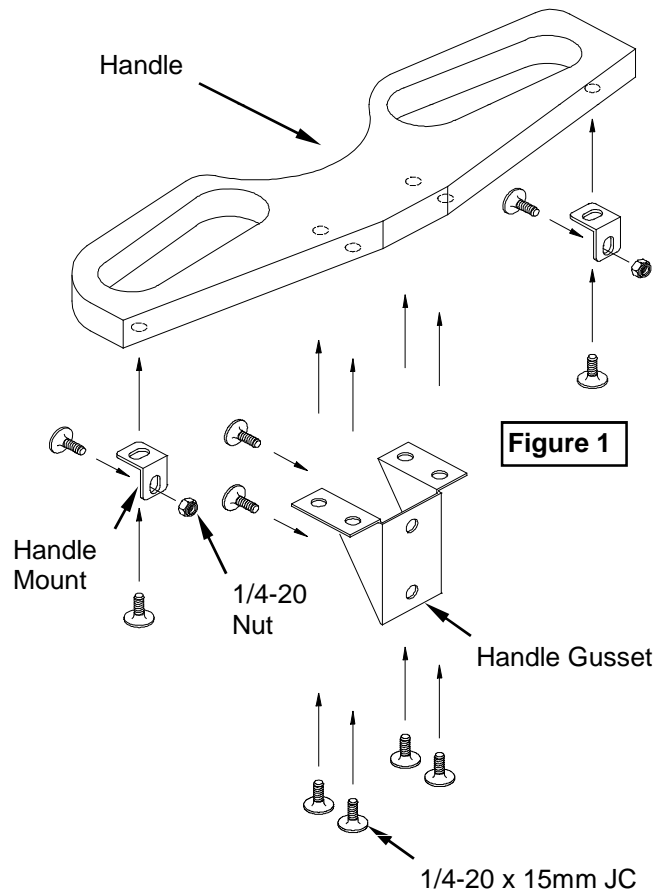


Figure 1

3. INSTALL HOLE PLUGS

If only one handle is mounted on the cart, install (2) 044555 Hole plugs and (2) 035252 Pinetree buttons in the unused handle mounting holes on the side opposite of the installed handle as shown in **Figure 2**.

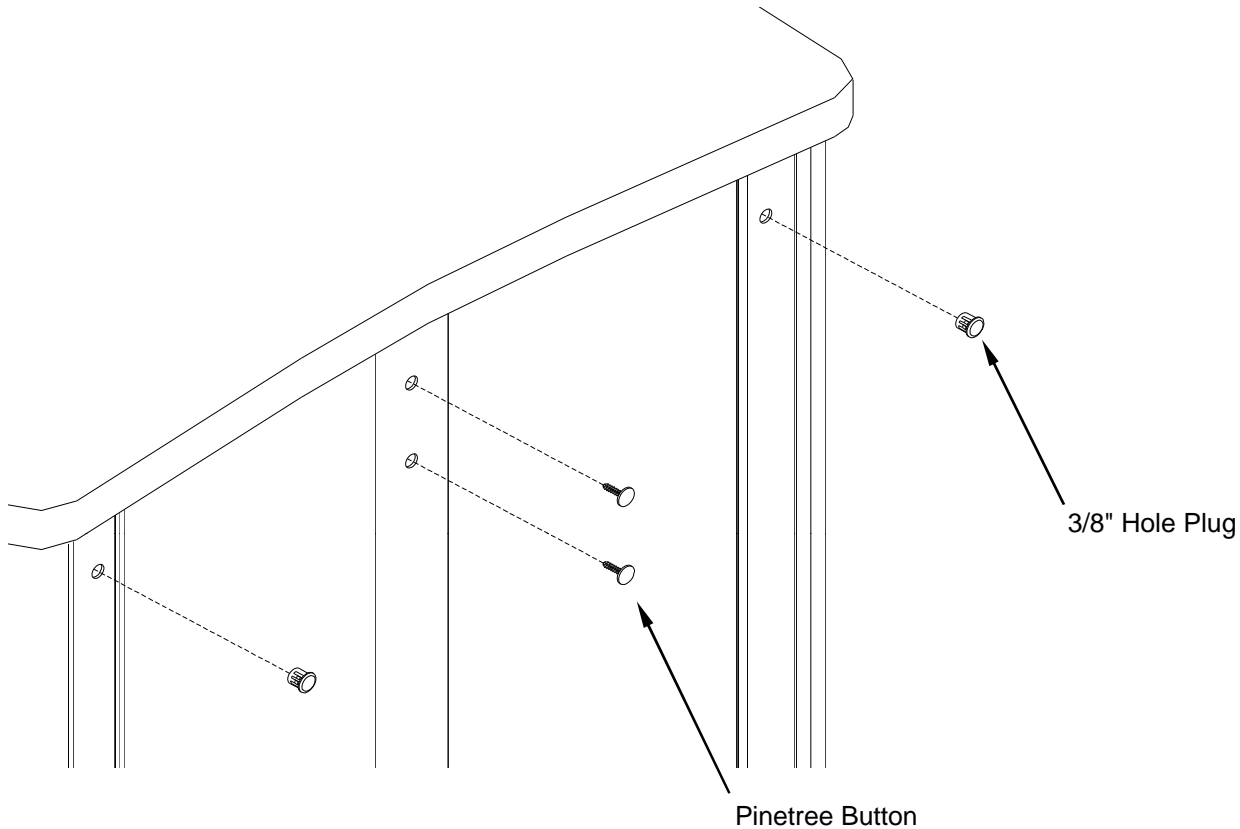


Figure 2

DESIGNED FOR INDOOR USE ONLY

Spectrum carts and lecterns are designed and constructed for indoor use only. Moving or using outdoors or on excessively rough surfaces may cause damage to the cart or casters and may void the warranty. If an outdoor application is desired, please contact us to discuss potential custom design solutions.