

Assembly Instructions

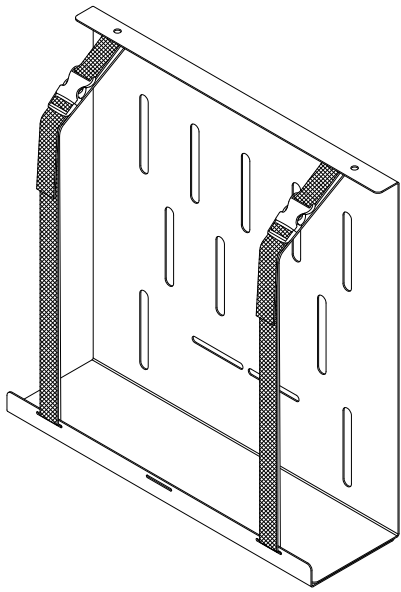
⚠ Important ⚠

Before you begin, read and comply with all safety and operating instructions, and ensure all parts and correct quantities are included.

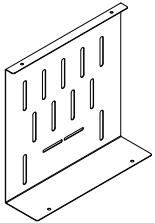
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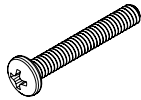
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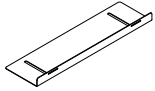
Adjustable CPU Sling 95513



(1) 060047
Sling side



(2) 026547
1/4-20 x 1-1/2"
PHMS



(1) 060048
Sling base



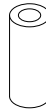
(2) 021605
#10 x 1-3/4"
PHSM



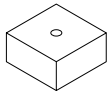
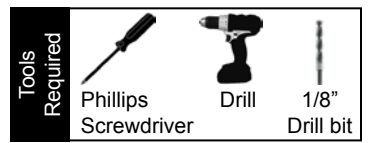
(2) 0103894
54" Strap / buckle
assembly



(1) 042025
1/4-20 x 3/8"
THMS



(1) 044890
1" Nylon spacer



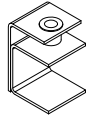
(1) 0100193
2" x 2" x 1" shim



(2) 026057
#10 x 3/4" PHSM



(1) 042139
Drill template



(1) 042019
Leg bracket



(2) 026017
1/4-20 x 1/2" PHMS



(1) 035674
3/4" Bumper



(2) 034195
1/4-20 Wing nut

1. Sling assembly

1. Assemble the sling side and base using (2) 1/4-20 wing nuts as shown in **Figure 1A**.
2. Thread the straps through the slots in sling side and base as shown in **Figure 1B** with the tails hanging down. (The center slot can be used for smaller CPU's.)
3. Thread each strap through the buckles as shown.

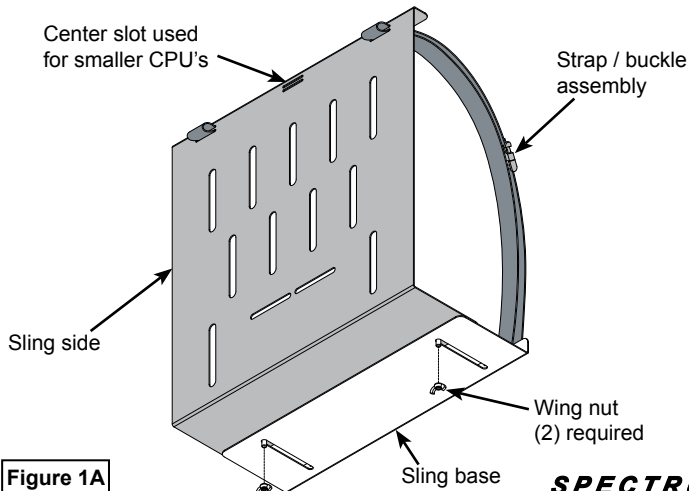


Figure 1A

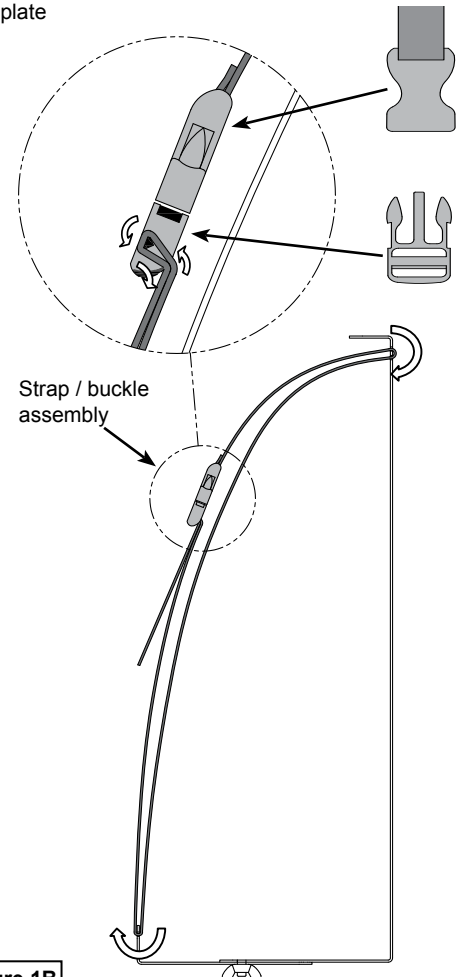


Figure 1B

2. Attaching sling to desk

With threaded inserts

1. Determine whether the CPU sling will mount on the right or left side of the desk and align the top sling holes with the appropriate set of inserts. **Figure 2A** shows a sling being mounted on the left side of a desk.
2. Attach the sling to the worksurface using two 1/4-20 PHM screws and tighten.

Note: Desks without support brace **Figure 2A** use two 1/4-20 x 1/2" PHM screws (026017.)

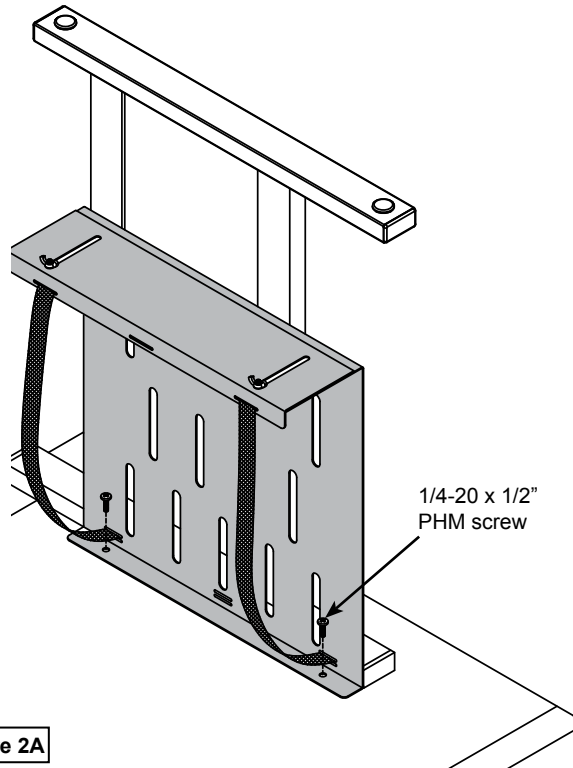


Figure 2A

Note: If desk does not have threaded inserts, skip to step 3.

Note: For desks with support brace **Figure 2B**, use one nylon spacer (044890) in the front hole, and one 2" x 2" x 1" shim (010093) in the back hole with the longer 1/4-20 x 1-1/2" PHM screws (026547.) The front of the sling will extend past the support brace.

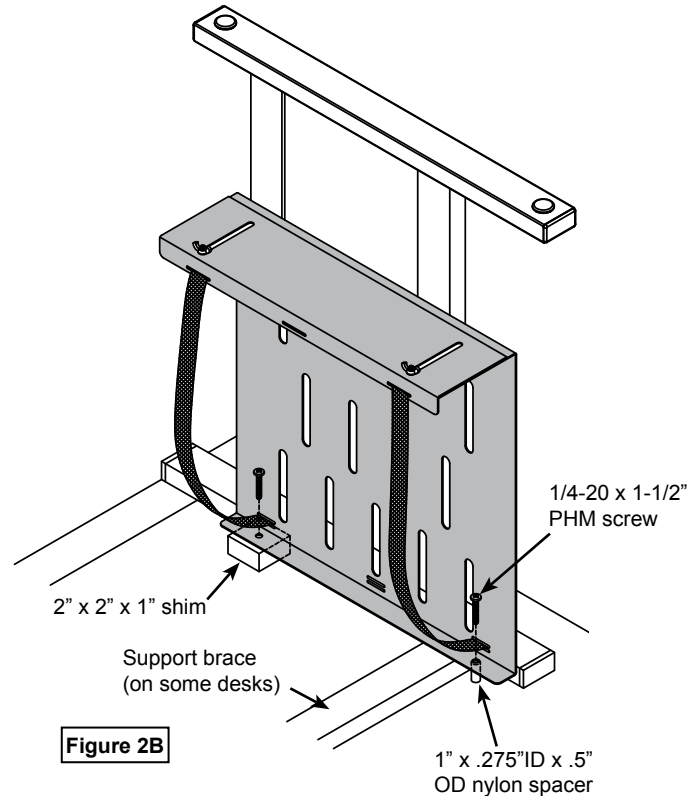


Figure 2B

Without threaded inserts

1. Determine whether the CPU sling will mount on the right or left side of the desk.
2. Fold and tape the enclosed drill template (042139) to the underside of the worksurface in the position shown in **Figure 2C**.
3. Wrap a piece of tape around a 1/8" drill bit to mark 3/4" from the end of the bit. **Figure 2D**.
4. Drill through the template on the two marked holes closest to the leg, 3/4" deep. **Figure 2C**.
5. Attach CPU sling to worksurface using (2) #10 sheet metal screws.

Note: Desks without inserts or support brace use two #10 x 3/4" PHSM Screws (026057.) Desks without inserts that include a support brace as in **Figure 2C**, use one nylon spacer (044890) in the front hole, and one 2" x 2" x 1" shim (010093) in the rear hole using the longer #10 x 1-3/4" PHSM screws (021605.) The front of the CPU sling will extend past the support brace (See **Figure 2B** for reference.)

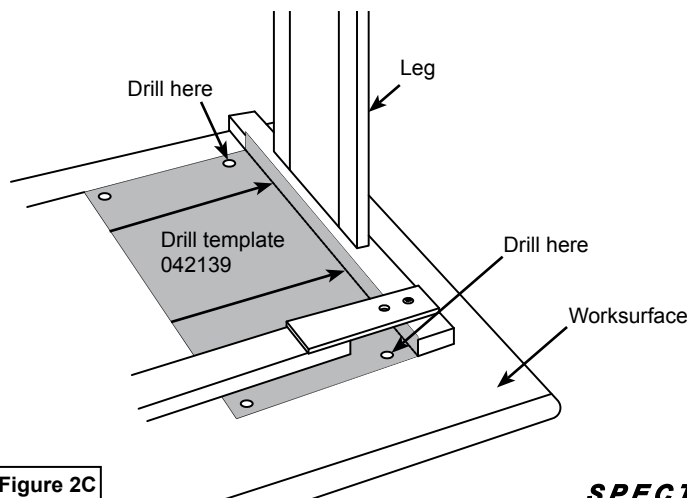


Figure 2C

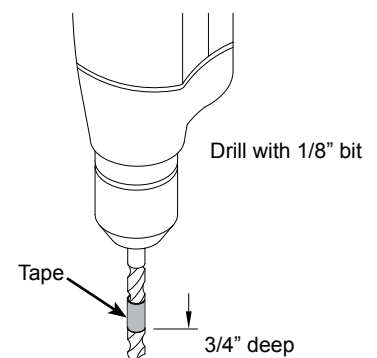


Figure 2D

3. Attaching leg bracket

Note: If the CPU sling is being used on a CLASS™ or Evolution™ desk, the included (042019) leg bracket should be attached to the sling and front leg.

1. Apply the adhesive-backed bumper to the bracket as shown. **Figure 3A.**
2. Line up the leg bracket with the front slot of the CPU sling as shown and attach to the sling with a 1/4-20 x 3/8" THM screw. **Figure 3B.** The fit should be snug on the leg.

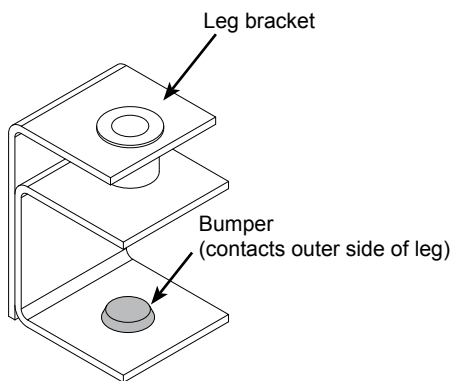


Figure 3A

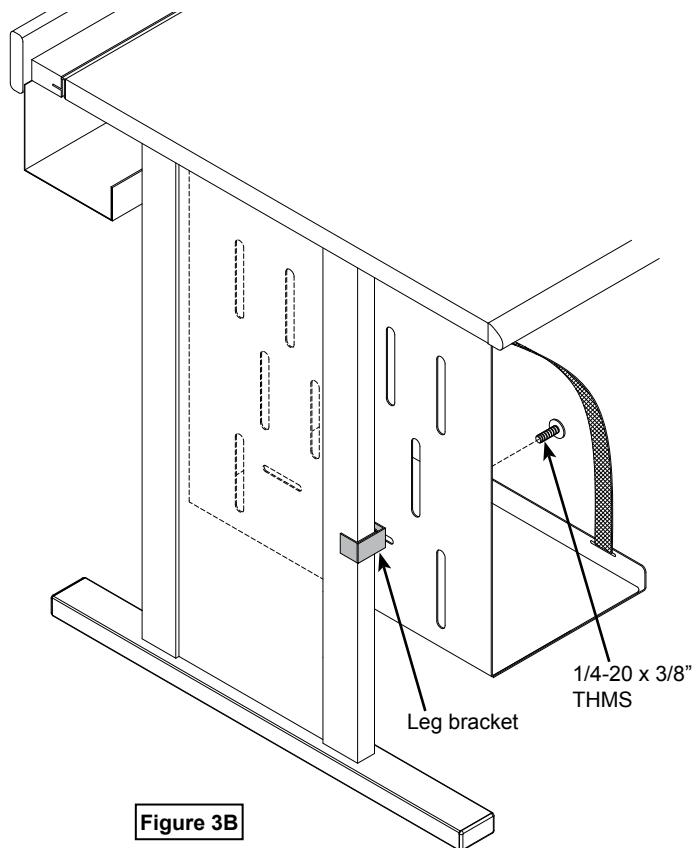


Figure 3B

4. Installing CPU

1. Slide the base to the widest position and carefully place the CPU unit into the sling.
 2. Slide the base tight against the CPU and tighten the two wing nuts underneath.
 3. Make sure the CPU will be fully-supported by both straps. Tighten the straps around the CPU while keeping the buckles positioned as high as possible to avoid interference.
- Figure 4A.** The center slot can be used with smaller CPU's. **Figure 4B.**

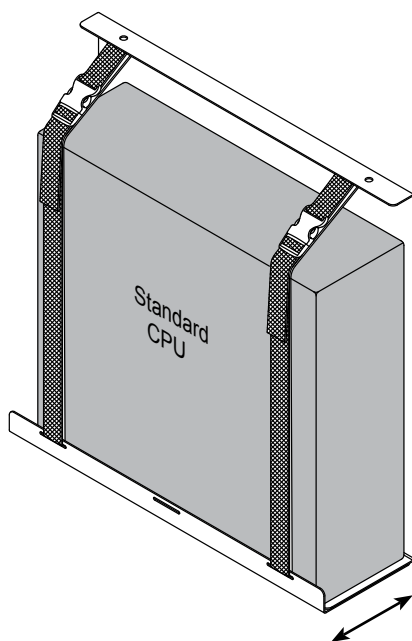


Figure 4A

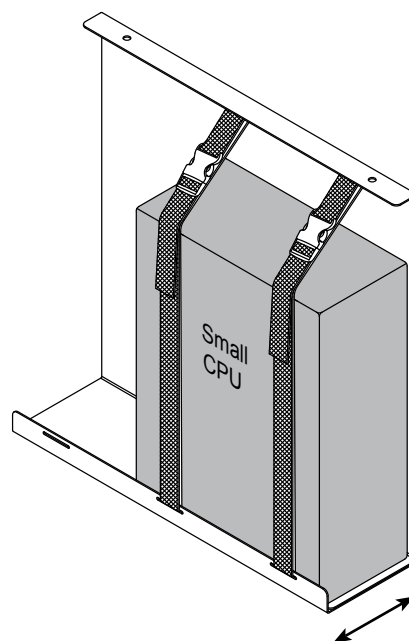


Figure 4B