

# Assembly Instructions

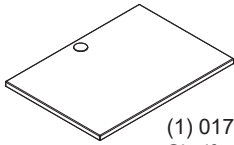
## ⚠ Important ⚠

Before you begin, read and comply with all safety and operating instructions, and ensure all parts and correct quantities are included.

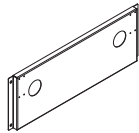
Any parts damaged during shipment must be reported within 5 days of receipt. To report information regarding missing parts or damage, to purchase parts or accessories, or if you have any questions, please contact us.

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(1) 0175810  
Shelf



(1) 0175798  
Shelf support



(8) 0100167  
8-32 x 1/2" PH  
Thrd ctg screw



(2) 0193697  
Folding bracket



(6) 026073  
#8 x 3/4" PHSM



(1) 039622  
2" Round  
grommet



(4) 052605  
1/4-20 x 15mm  
JC bolts



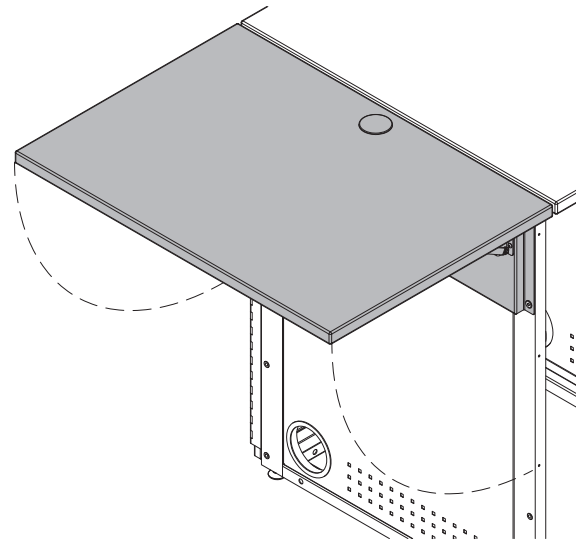
(2) 059984  
Snap-in grommet



(2) 026059  
1/4" Flat steel washer



(1) 025039  
4mm Hex wrench



## Flip-up shelf for Equipment Rack 68204

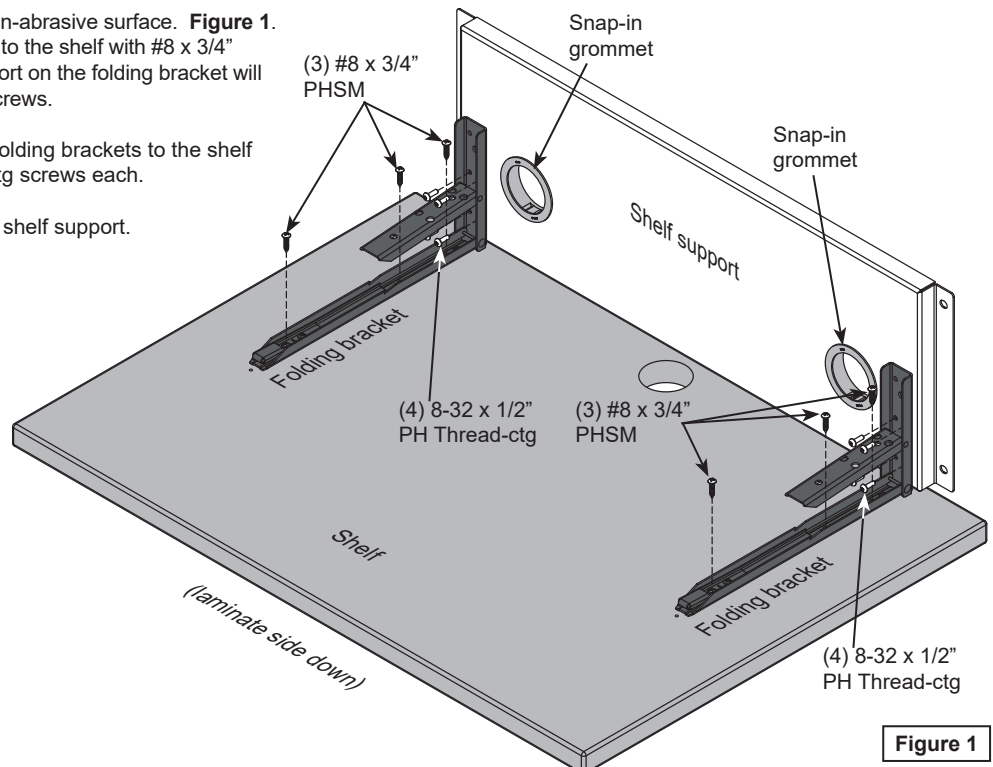


**Assembly tip:** Do not tighten component fasteners completely until all have been installed. Keeping them loose will help with alignment between parts during assembly.

**Note:** For stability reasons, Spectrum does not recommend attaching the shelf to a stand-alone equipment rack. Do not exceed 35 lbs of weight on the shelf. Not compatible with end-support legs.

## 1. Assemble shelf

- Place shelf laminate side down onto a non-abrasive surface. **Figure 1.**
- Align and attach the two folding brackets to the shelf with #8 x 3/4" PHSM screws (3 per bracket). The support on the folding bracket will need to be lifted up to install two of the screws.
- Do not tighten screws completely.
- Align and attach the two fully extended folding brackets to the shelf support with (4) 8-32 x 1/2" PH thread-cutting screws each.
- Tighten all screws securely.
- Install the (2) snap-in grommets into the shelf support.



**Figure 1**

## 2. Attach shelf assembly to equipment rack

1. Attach the shelf assembly to the equipment rack with (4) 1/4-20 x 15mm JC bolts. **Figure 2.**
2. Tighten screws securely.
3. Install 2" shelf grommet.

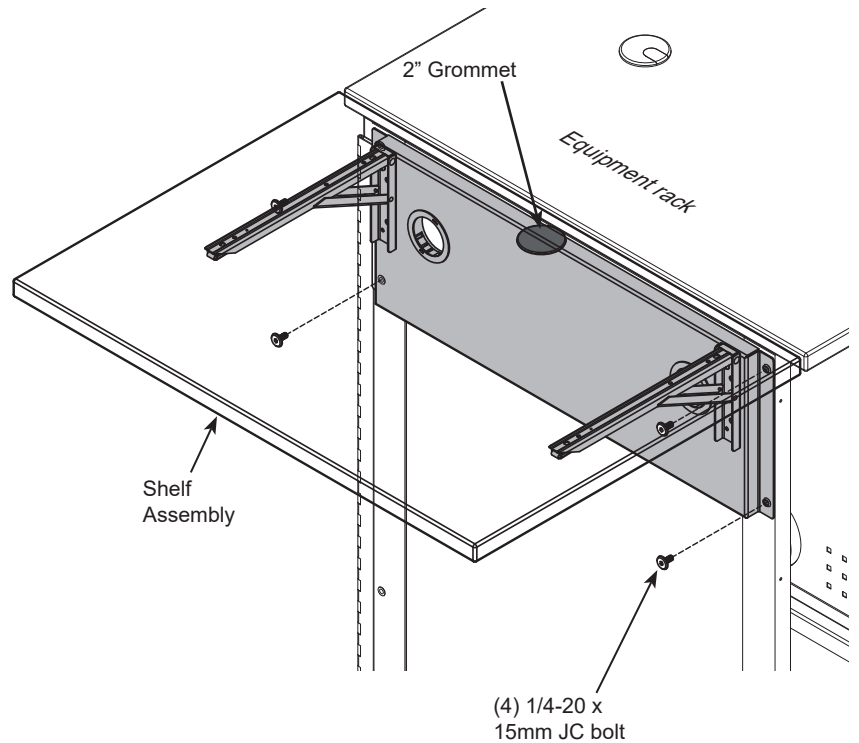


Figure 2

## 3. Operation

### Operation

The shelf will automatically lock into place when lifted into the horizontal position with the levers released. **Figure 3.** To lower or flip-up the shelf, press and hold the shelf bracket levers while slowly lowering or raising the shelf.

Note: Power and communication wiring for document cameras, laptop computers, and / or projectors placed on the flip-up shelf should be routed on top of the audience-side of the shelf. Use of the shelf grommet hole for wiring will result in pinching of the cords when the shelf is folded.



Keep clear of pinch points during shelf movement. Do not exceed 35 lb [15.9 kg] of weight on shelf.

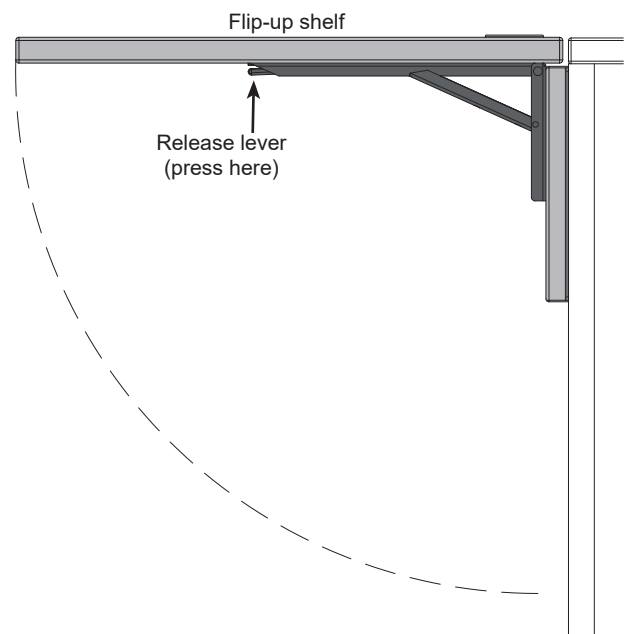


Figure 3