

Assembly Instructions

⚠ Important ⚠

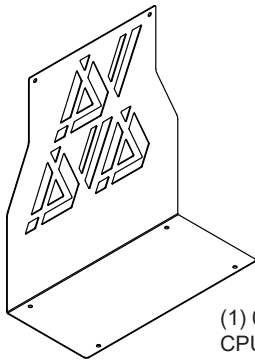
Before you begin, read and comply with all safety and operating instructions, and ensure all parts and correct quantities are included.

Any parts damaged during shipment must be reported within 5 days of receipt. To report information regarding missing parts or damage, to purchase parts or accessories, or if you have any questions, please contact us.

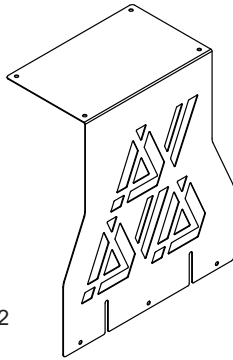
www.spectrumfurniture.com

800-235-1262, 715-723-6750

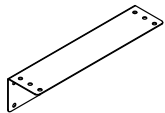
Thank you for purchasing Spectrum products!



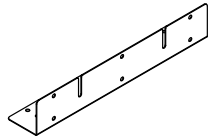
(1) 0200962
CPU Sling
side B



(1) 0200961
CPU Sling
side A



(1) 0200963
CPU Sling
bracket



(1) 0201001
CPU Sling
bracket



(1) 0200998
Caster
bracket



(1) 052605
1/4-20 x 15mm
JC bolt



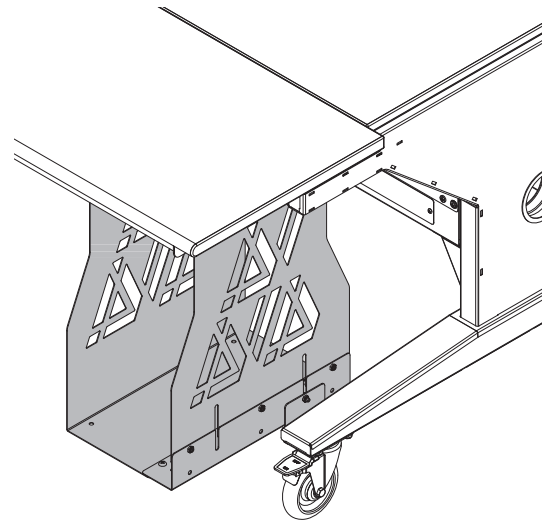
(7) 042025
1/4-20 x 3/8" THMS



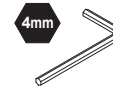
(8) 041943
1/4-20 locknut



(6) 0101382
#14 x 7/8" PHSM



CPU Sling for CTRL Production Station 55583

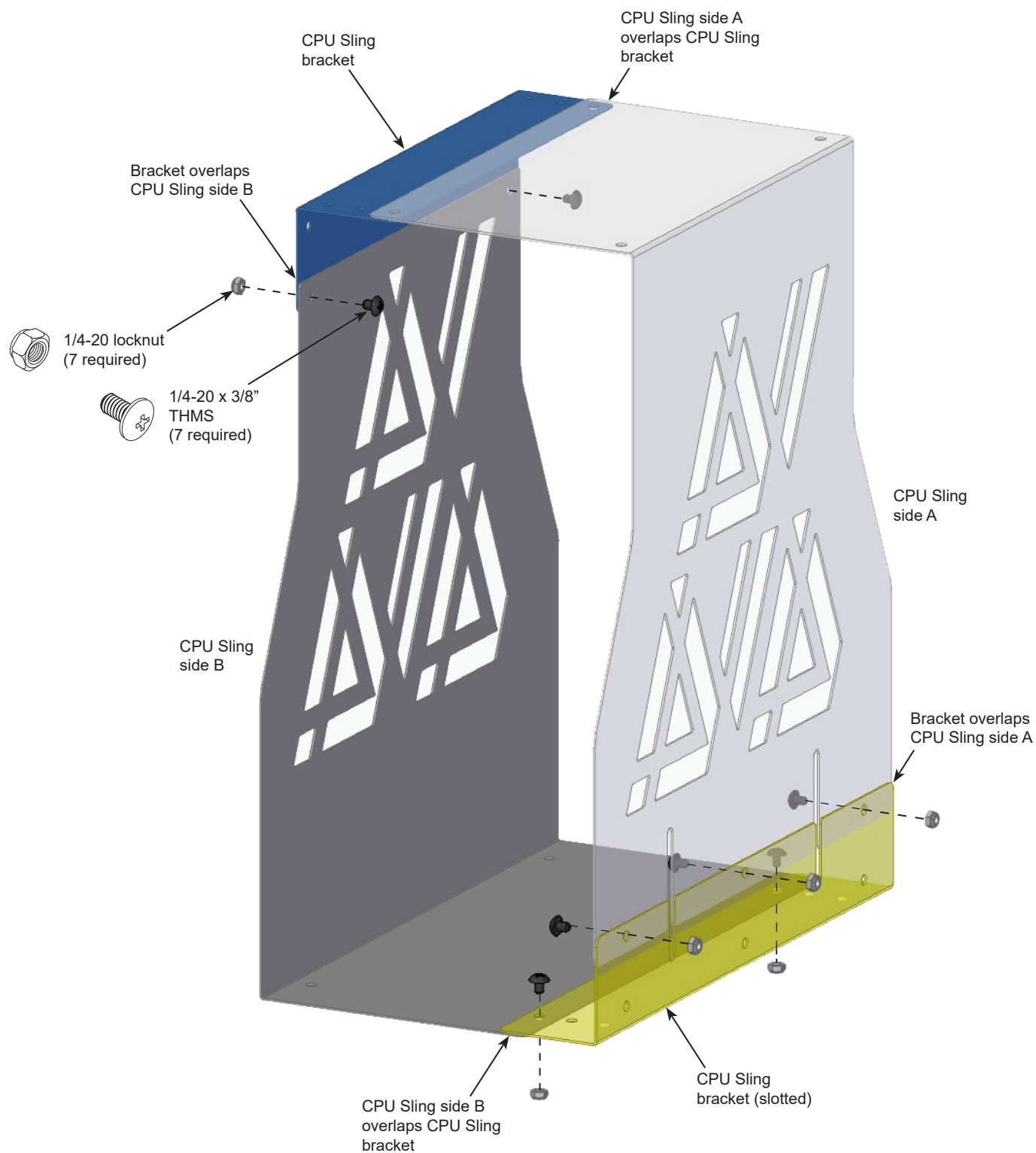


Assembly tip: Do not tighten component fasteners completely until all have been installed. Keeping them loose will help with alignment between parts during assembly.

1 Assemble sling

1. Assemble the brackets to the side panels as shown using (7) 1/4-20 x 3/8" THM screws and (7) 1/4-20 locknuts. Note the overlaps shown.
2. Tighten fasteners securely.

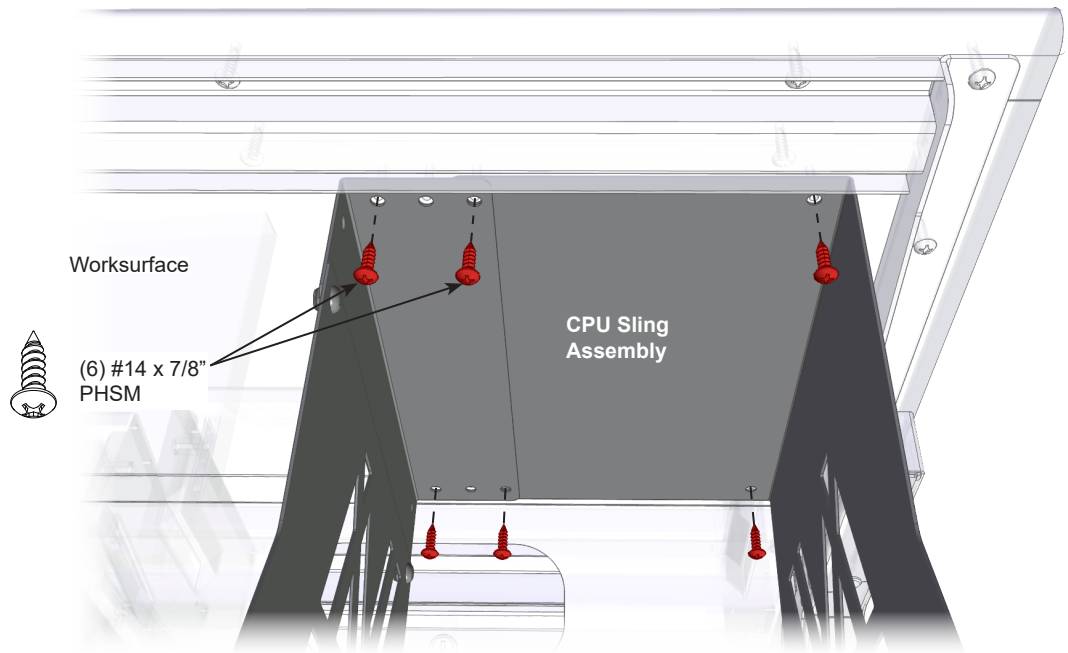
Note: There are three sling widths available depending on the width of your tower. The widest set of holes are being used here.



2 Secure sling to worksurface

1. The CPU sling assembly can be attached to the left or right side of the CTRL Workstation. The slots will face toward the chosen leg.
2. Align the mounting holes and secure the sling to the worksurface with (6) #14 x 7/8" PHSM screws. Be sure the two sides are parallel.
3. Tighten fasteners securely.

Note: If using the narrow sling position, only (4) #14 screws will be needed.



3 Install caster bracket

1. Remove the (2) inner JC bolts securing the caster.
2. Place the caster bracket between the sling and leg and align with the two caster holes.
3. Re-install the (2) inner JC bolts.
4. Install (1) 1/4-20 x 15mm JC bolt from inside the sling through the slot and secure with a 1/4-20 locknut.
5. Tighten fasteners securely.

