

# Assembly Instructions

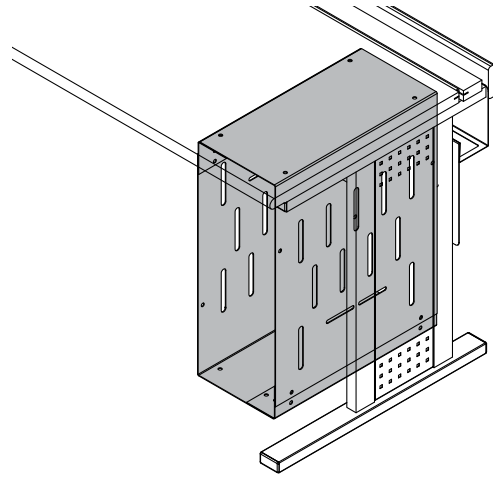
## ⚠ Important ⚠

Before you begin, read and comply with all safety and operating instructions, and ensure all parts and correct quantities are included.

Any parts damaged during shipment must be reported within 5 days of receipt. To report information regarding missing parts or damage, to purchase parts or accessories, or if you have any questions, please contact us.

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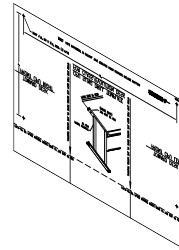
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## Adjustable CPU Sling 9550

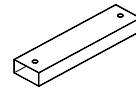


(for desks without threaded inserts)

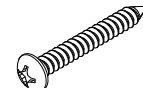


(1) 042139  
Drill template

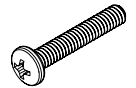
Used with 48", 60", and 72" desks



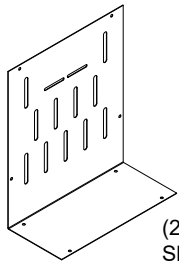
(1) 042110  
2" x 2" x 1"  
Shim



(4) 021605  
#10 x 1-3/4  
PHSM



(4) 026547  
1/4-20 x 1-1/2  
PHMS



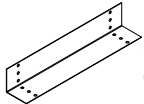
(2) 042020  
Sling Side



(2) 044890  
1 x .275 ID x .5  
OD Nylon Spacer



(4) 026017  
1/4-20 x 1/2 PHMS



(2) 042021  
Corner Brackets



(7) 042025  
1/4-20 x 3/8 THMS



(3) 0103619  
Adhesive bumper  
1/2" x 1/16" thick



(4) 026057  
#10 x 3/4 PHSM



(1) 0166363  
Leg bracket



(6) 041943  
1/4-20 Locknut

## 1 Assemble and adjust CPU sling

- Determine the height and width required for your CPU.
- Adjust the CPU sling to the height and width of your CPU using the three adjustment holes and attach the corner brackets inside the assembly using the 1/4-20 x 3/8" truss head machine screws and 1/4-20 locknuts as shown in **Figure 1.1**. The screws install from the inside with the locknuts on the outside. Note the positions of the corner brackets at the top and bottom of the sling. **Figure 1.2**.

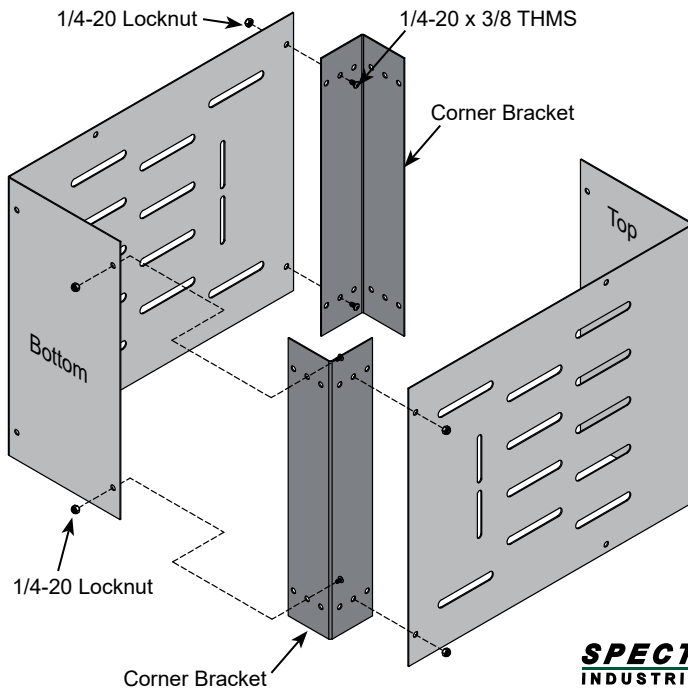


Figure 1.1

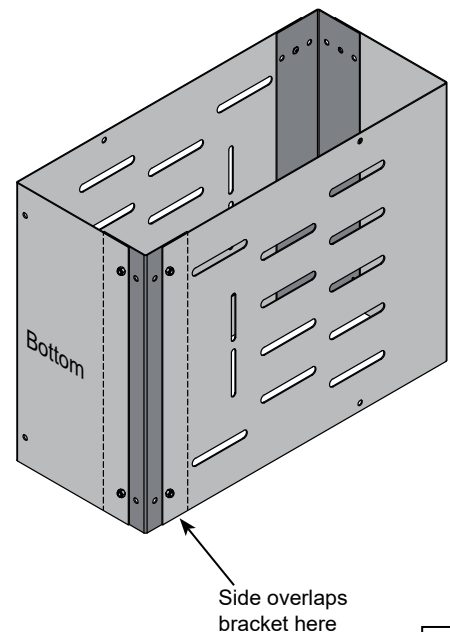


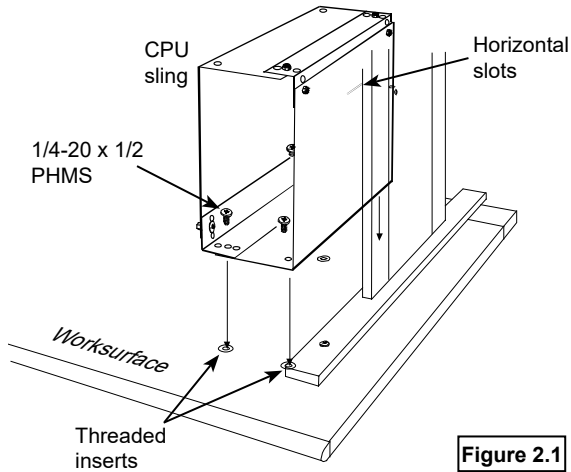
Figure 1.2

## 2 Attach sling to desk

### With threaded inserts:

1. Determine if the CPU sling will mount on the right or left side of the desk and align the top sling holes with the appropriate set of inserts. **Figure 2.1, 2.2** shows a sling being mounted on the left side of a desk.
2. Attach the sling to the worksurface using (4) 1/4-20 PHM screws and tighten.

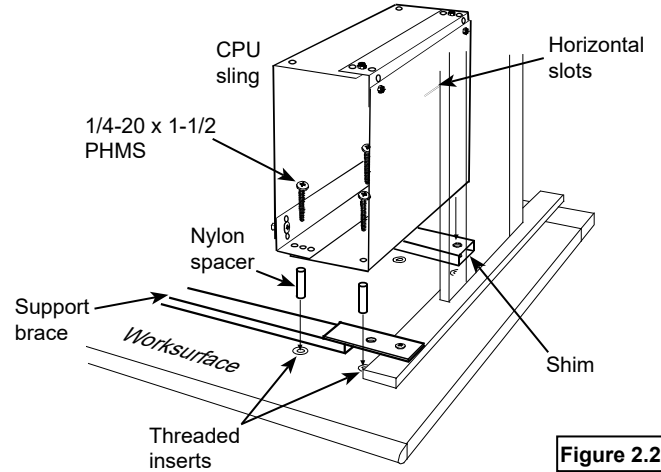
#### Desks without support brace



**Figure 2.1**

Note: Desks without the support brace use two 1/4-20 x 1/2" PHM screws (026017).

#### Desks with support brace



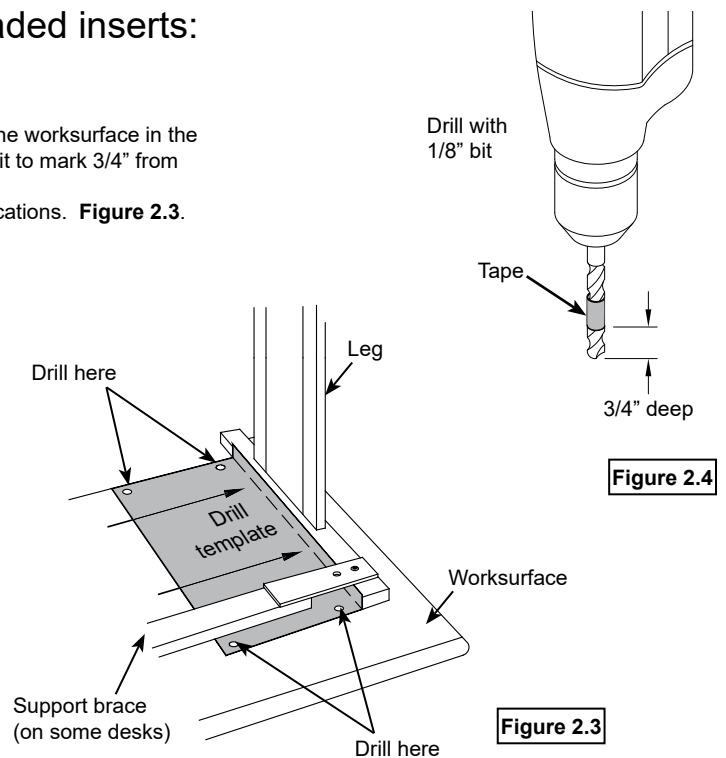
**Figure 2.2**

Note: Desks with the support brace use (2) nylon spacers (044890) in the front holes, and the back support shim (042110) in the rear holes with the longer 1/4-20 x 1-1/2" PHM screws (026547). The front of the sling will extend past the support brace.

### Without threaded inserts:

1. Determine if the CPU sling will mount on the right or left side of the desk.
2. Fold and tape the enclosed drill template (042139) to the underside of the worksurface in the position shown in **Figure 2.3**. Wrap a piece of tape around a 1/8" drill bit to mark 3/4" from the end of the bit - **Figure 2.4**.
3. Carefully drill 3/4" deep through the template at the four marked hole locations. **Figure 2.3**.
4. Attach CPU sling to worksurface using (4) #10 sheet metal screws.

Note: Desks without threaded inserts or support brace use (4) #10 x 3/4" PHSM screws (026057.) Desks without inserts that include a support brace as in **Figure 2.3**, use (2) nylon spacers (044890) in the student-side holes, and one support shim (042110) in the rear holes using the longer #10 x 1-3/4" PHSM screws (021605). The front of the CPU sling will extend past the support brace.



**Figure 2.4**

**Figure 2.3**

### 3 Attach leg bracket

Note: If the CPU sling is being used on an Evolution™ desk, one of the included leg brackets should be secured to the sling. This bracket hooks onto the desk leg to provide additional support for the sling.

1. Determine which type of leg you have (welded or adjustable) and apply the adhesive bumpers accordingly. **Figure 3.1-3.2.**
2. Line up the bracket with the front slot of the CPU sling as shown and install (1) 1/4-20 x 3/8" THM screw (042025). **Figure 3.3.**
3. Adjust the leg bracket until it is snug against the leg, then tighten 1/4-20 x 3/8" THM screw to secure.

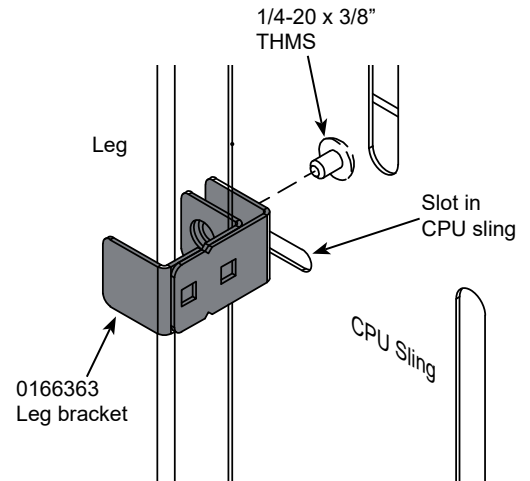


Figure 3.3

Note: The adhesive on the bumpers is designed to work with powder coated metal and has a strong bond. It is not easy to remove and reposition without damaging the bumper. Be sure each bumper is centered on the bracket in the locations shown before applying to the metal.

#### Bumper Installation - Welded leg

#### Bumper Installation - Adjustable (one-piece) leg

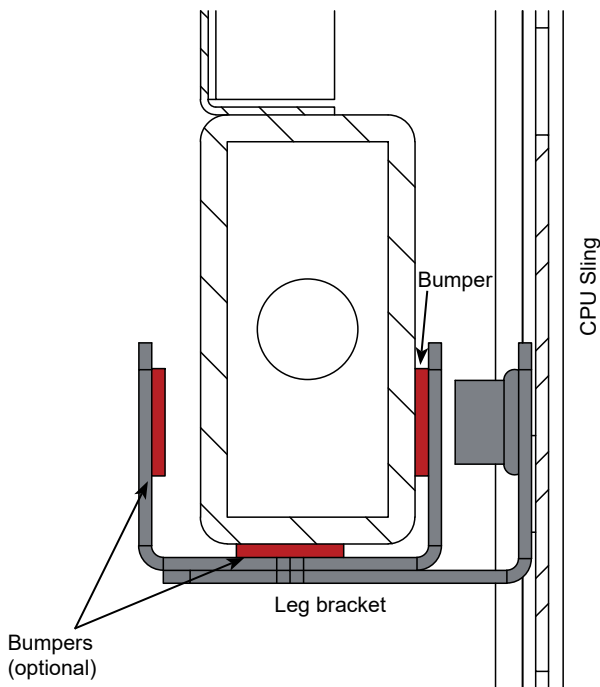


Figure 3.1

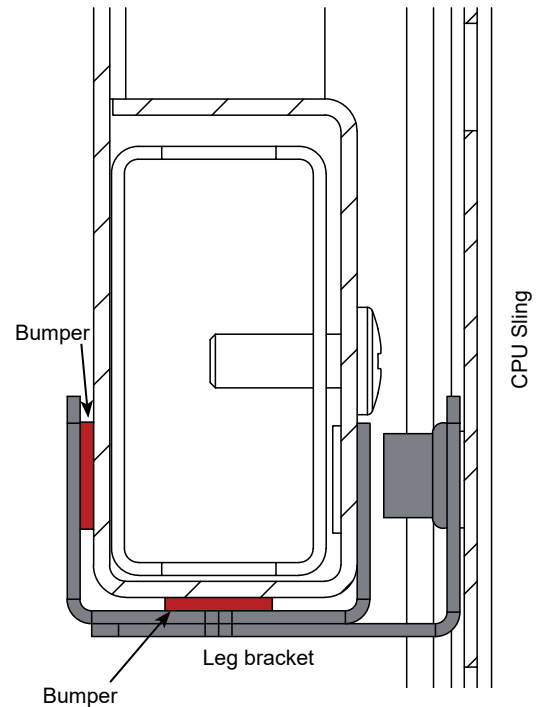


Figure 3.2