

Assembly Instructions

⚠ Important ⚠

Before you begin, read and comply with all safety and operating instructions, and ensure all parts and correct quantities are included.

Any parts damaged during shipment must be reported within 5 days of receipt. To report information regarding missing parts or damage, to purchase parts or accessories, or if you have any questions, please contact us.

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(1) Fan assembly



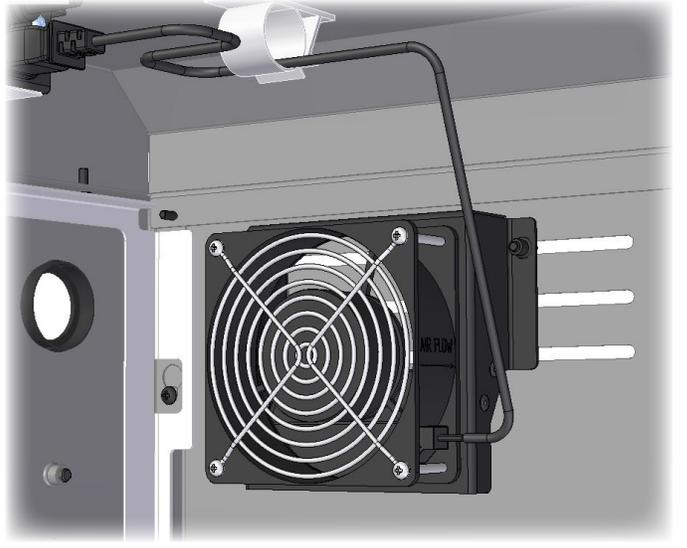
(2) 059533
10-24 x 1/2"
THMS



(2) 044207
1" Cord clip



(1) 0109399
Fan power cord



Cooling Fan kit for Immersion XR Cart 99062



Assembly tip: Do not tighten component fasteners completely until all have been installed. Keeping them loose will help with alignment between parts during assembly.



X2

1 Remove rear panel

1. Unplug power cord.
2. Open the cart doors. **Figure 1.1.**
3. Locate the (4) rear panel screws and loosen with a Phillips screwdriver.

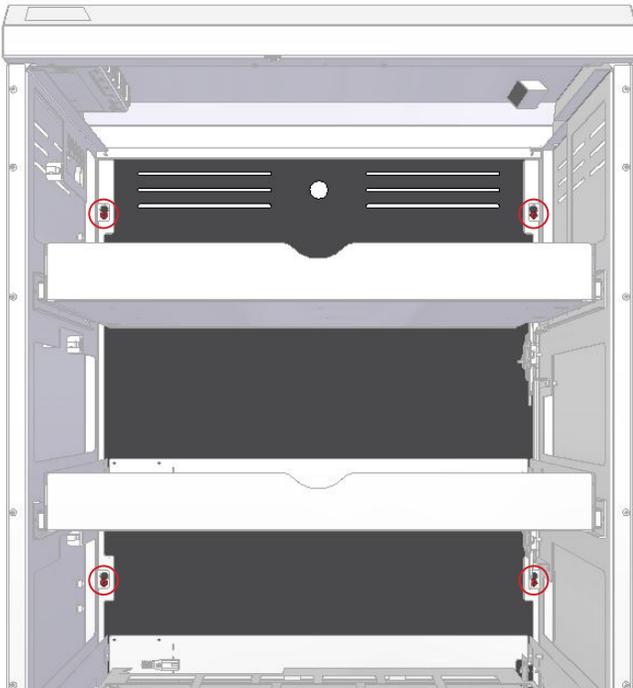


Figure 1.1

4. Lift up on the rear panel to release screws. **Figure 1.2.**
5. Remove panel.

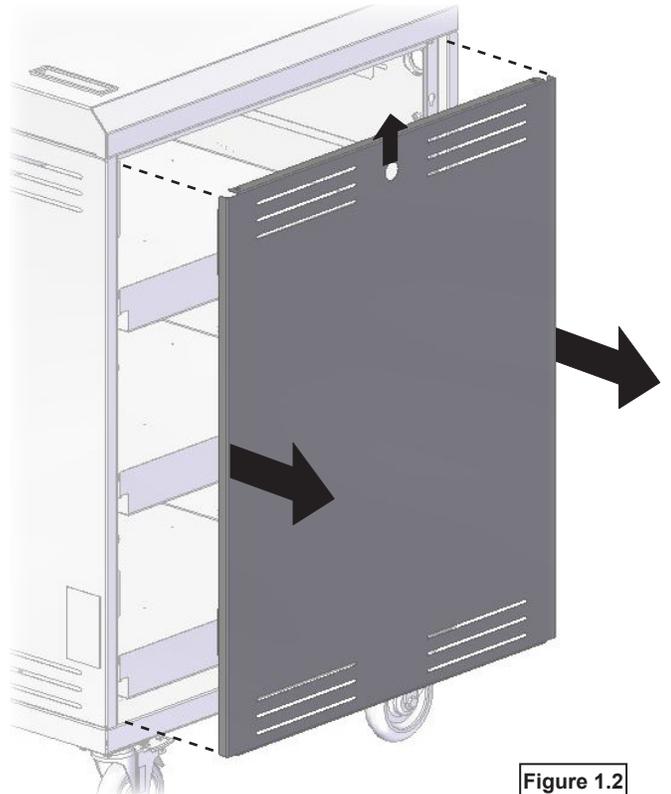


Figure 1.2

2 Choose fan mounting location

1. Choose one of the fan locations below based on the goggles used. **Figure 2.**
2. Remove any goggles / controllers from the upper drawer

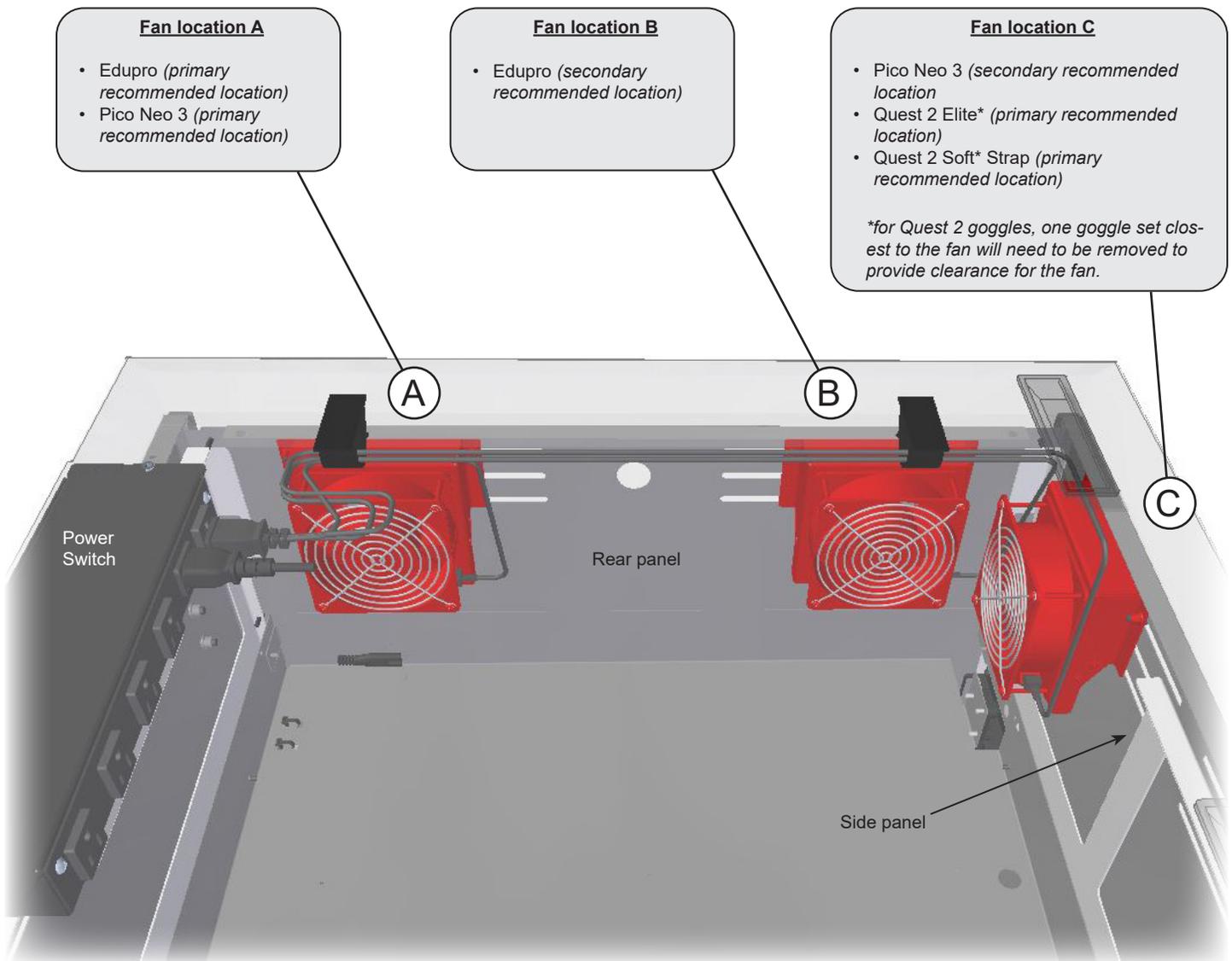


Figure 2

3 Install fan to cart

1. Align the fan assembly mounting holes with the upper vent slot. **Figure 3.**
2. From the outside, install (2) 10-24 x 1/2" THM screws to secure the fan.
3. Be sure the fan assembly is located at the end of the upper vent slot as shown.
4. Tighten screws securely.
5. Attach the 1" cord clips to the top panel underside and route the fan power cord to the power switch

Note: All 3 fan mounting locations are shown here for clarity. Rear panel will be removed during installation.



Note: Keep fan disconnected from power during installation.

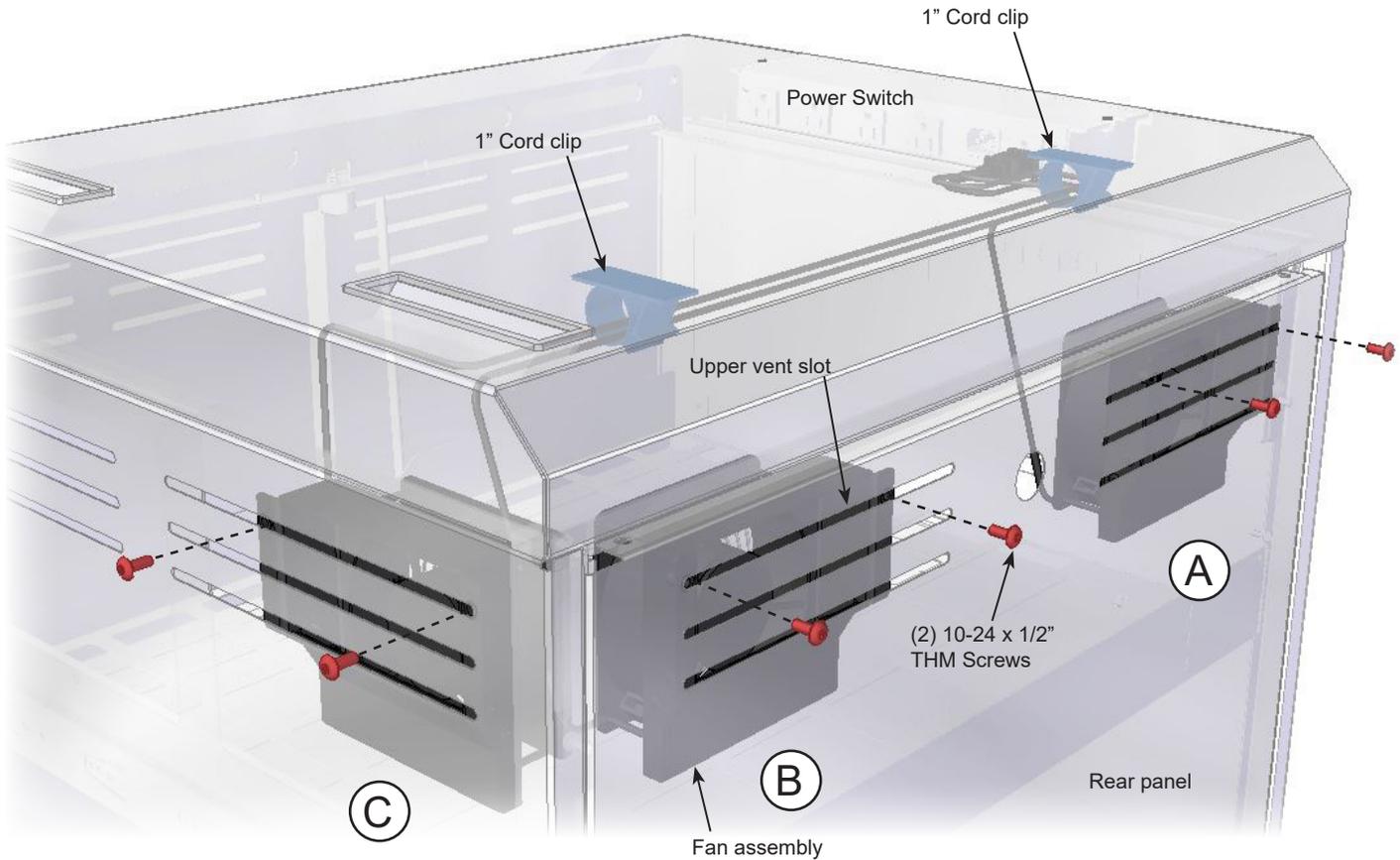


Figure 3

4 Connect power cord

1. With two-prong plug end disconnected, plug the fan power cord into the fan socket. **Figure 4.**
2. Plug the two-prong plug end of the power cord into the AUX outlet on the power switch.

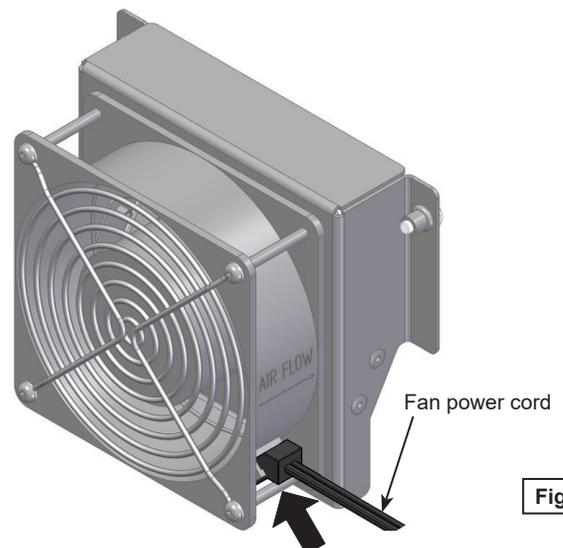


Figure 4

5 Replace rear panel

1. Set rear panel back into position and make sure the 4 screws are seated.
2. Tighten the (4) rear panel screws to secure.

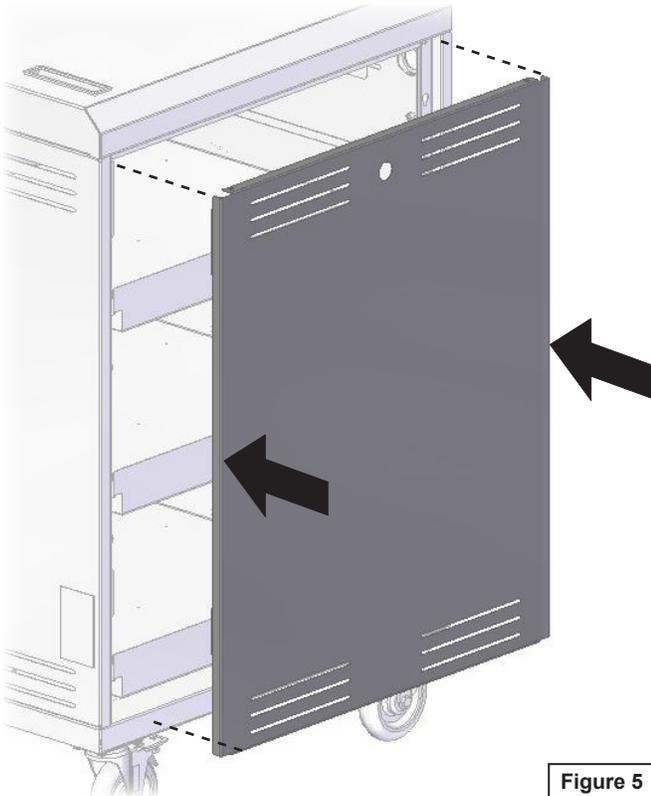


Figure 5



Note: If removing the rear panel in the future be aware that the fan power cord will need to be unplugged before removing. (A or B rear panel fan mounting locations).